

SOUTH PRODUCTION NOTES

**January 24-25, 2015
Shift Notes**

BASF EMPLOYEES

**62 Last Recordable
577 Last Lost Time**

176 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / AI 3945:

Continue now that the spiral has been repaired. As of Noon Friday, powder room instructions are to make another 25-26 batches. When we are getting close to the end and the last Pural bag is hoisted in the powder room, run out the Catapal and make the last batch or couple batches with Pural only. Any questions, contact Bill Grodecki for guidance.

Midnight shift:

Day shift: Continued.

Afternoon shift:

#1 RC / AI 3945:

Feed as we get material available.

Midnight Shift:

Day shift: Holding for more material. Starting feed on 2nd shift.

Afternoon shift:

Exhaust to Trimer when feeding

#2 MED line / Cu 0860 finishing, Cu 0560 next:

Finishing last two batches to clear out 3818 hopper in powder room as much as possible.

Midnight shift:

Day Shift: running late in the shift(2 more batches to clear out 3818 hopper in the powder room).

Afternoon Shift:

#2 RC/ Cu 0860:

Feed all remaining material.

Midnight shift:

Day Shift: Continued. Feed all that is left.

Afternoon Shift:

Exhaust to F1

#3 MED/ D-1780 NAQ done, D 0703 next:

Continue following the clean up sheet.

Midnight shift:
Day Shift: Cleaning up for D 0703
Afternoon Shift:

#3 RC / D 1780 NAQ :

If we can get the calciner lit, bring back up to feed remaining material on floor. When all material needing calcined at regular temps has been fed, drop calciner 100 degrees and feed the Lot 10 rescreens (bags 2-4, 11-13, 15-19). Use NAQ SAP SHEETS in MOD binder

Midnight shift:
Day shift: Still waiting for calciner to get lit.
Afternoon Shift:

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Tri-mer sump line hangers repaired. Continue to feed.

Midnight shift:
Day Shift: Discharge syntron fixed. Starting feed on second shift.
Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-0559 refires next:

Continue. We need to get a surface area from every bag that comes off the calciner. This should be every 2 hours. Also continue to record the baghouse temp and exhaust DP on the calciner sheet.

Midnight Shift:
Day shift: Restarted feed. SA's of 47 and 48.
Afternoon shift: Running. Trying to get the batch temps between 760 and 790 and a surface area between 40-50.

Exhaust to 5 DC

#6 RC & Dryer / D-0257

Use Auto Sampler for bags, and get additional grab sample for each bag. Keep feed rate around 250. do not slam HC-11 elevator inner cage door!

Midnight shift:
Day Shift:
Afternoon shift: Dryer relit and running in manual. Keep the back end of the dryer doors opened slightly to prevent the Sly scrubber from sucking material up.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222:

Waiting for national dryer dust collector to be in range. Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

Midnight Shift:

Day Shift: Hold...waiting for next lot 181 before making more batches. Comping bags 1-9 and waiting for lab analysis before making next batches.

Afternoon Shift: On hold.

7 Tank KLP solution:

Elliott advised that radar gauge on tank is not working. Will need repaired.

Midnight Shift:

Day Shift: Hold...will add more solution to make enough for 8 batches. Bill Grodecki provided partial solution sheet...on GL Vanderbosch's desk. Tank to be worked on during second shift.

Afternoon shift:

Old Pfaudler / D-0257:

One batch left to be made. You will not be able to pump the water using the RO unit pump...water will deliver by city water pressure, so it will be slower. NOTE: Be sure to sample drainage from each batch made on east pfaudler for D 0257 batches.

Midnight Shift:

Day Shift: Continued. One batch left to be made.

Afternoon shift:

National Dryer: D-0222

Hold. DP on dust collector baghouse is out of range.

Midnight Shift:

Day shift:

Afternoon Shift:

PK Blender 3917 Pill Mix:

**Switch to 3917 Pill Mix by this evening (down to 8 bags pillmix at HC-11).
Scrubber repaired running batches now. Use 0.24 for step 4 on batch sheet –per
Bodmann. Written in MOD.**

Midnight Shift:

Day shift: Pill mix raws found.

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Afternoon shift: NA

Midnight shift: NA

Day shift: NA

Tower 3 / Cu 0860:

Loaded and running.

Midnight Shift:

Day shift: Continued.

Afternoon shift:

Tower 6 / Pd 1930:

Loaded and running.

Midnight Shift:

Day shift: Continued.

Afternoon shift:

North Screener / Cu-0860:

Hold until we get material.

Midnight shift:

Day shift: Continued.

Afternoon shift:

South Screener / Cu-0860:

Hold until we get material.

Midnight shift:

Day shift: Continue

Afternoon Shift:

#2662 (west) Pill Machine / AI-3917 T 3/16”:

**Cleaning and changing to 3917- Sump repaired 1-12-15 & Air pump hooked up
for backup.**

Midnight shift:
Day Shift: All kinds of issues.
Afternoon shift:

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Continue to run.
Midnight shift:
Day Shift: Continued.
Afternoon shift:

TK #2 / V 2046/V 2010:

Down for now. Will need to be switched to V-2010 Saggars
Midnight shift:
Day Shift: Continued. Saggars look to be out of position on several cars(not close enough).
Afternoon shift:

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top.
Midnight shift:
Day Shift: Continued.
Afternoon shift: Continued.

Harrop Kiln / AI 3920:

Reviewed adjustable feed table with Kaput and discovered a number of items that need addressed before using (ramp leading to feed table needs to be removed, table needs bolted to foundation, vacuum pipe above feed table needs to be removed or relocated, feed table pivots easily and needs to be locked in place when adding or removing feed pallet).
Midnight shift:
Day Shift:
Afternoon shift:

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now.
Midnight shift: NA
Day shift:
Afternoon Shift:

Priorities 1 through 11 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/HC-11 Dryer/#6 RC/Sly
- 2) #3 MED/#3RC/CTO
- 3) #1 Line/#1RC
- 4) #5 RC
- 5) #2 Line/#2RC
- 6) Horne Tabletting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln
- 11) Reduction Towers
- 12) Reduction Tower Screeners
- 13) South Precip (Clean up area for contractor work to begin on Monday)